

CLAIMS

What is claimed is:

- 5 1. A method for depositing micro-lenses on a semiconductive circuit comprising the steps of:
 successively applying a plurality of coats of micro-lens suitable material to the surface of a semiconductive circuit wherein the current coat is imparted with a succeeding one of a plurality of lens formation patterns;
10 removing unwanted portions of the current coat of micro-lens suitable material; and
 forming a plurality of micro-lenses from the remaining portion of the current coat of micro-lens suitable material.
- 15 2. The method of Claim 1 wherein the step of imparting the current coat with one of a plurality of lens formation patterns is accomplished by:
 placing a formation mask that embodies one of the plurality of lens formation patterns proximate to the current coat of micro-lens suitable material; and
 aligning the formation mask to the semiconductive circuit;
20 irradiating the formation mask.
3. The method of Claim 1 wherein the plurality of lens formation patterns are alternate counterparts of each other.
- 25 4. A method for depositing micro-lenses on a semiconductive circuit comprising the steps of:
 applying a first coat of micro-lens suitable material to the surface of a semiconductive circuit;
 imparting a first lens formation pattern onto the first coat of micro-lens
30 suitable material;

- removing unwanted portions of the first coat of micro-lens suitable material;
forming a first plurality of micro-lenses from the remaining first coat of micro-lens suitable material;
- 5 applying a second coat of micro-lens suitable material to the semiconductive circuit;
- imparting a second lens formation pattern to the second coat of micro-lens suitable material;
- 10 removing unwanted portions of the second coat of photo-resist; and forming a second plurality of micro-lenses from the remaining second coat of micro-lens suitable material.
5. The method of Claim 4 wherein the first and second lens formation patterns are alternate counterparts of each other.
- 15 6. The method of Claim 5 wherein the first and second lens formation patterns comprise rectangular regions in a checkerboard pattern.
7. The method of Claim 6 wherein rectangular regions comprise broken corners to avoid continuity with neighboring regions.
- 20 8. The method of Claim 4 wherein the step of forming the first and second plurality of micro-lenses comprise the steps of:
raising the temperature of the micro-lens suitable material in order to relieve the surface tension thereof;
- 25 allowing the micro-lens suitable material to reflow in order to achieve a desired lens focal length; and
reducing the temperature of the micro-lens suitable material in order to preserve the achieved lens focal length.

9. The method of Claim 1 wherein the step of applying the first and second coats of micro-lens suitable material comprise the step of spin coating a micro-lens suitable material onto the semiconductive circuit.
- 5 10. The method of Claim 1 wherein the step of imparting the a first lens formation pattern onto the first coat of micro-lens suitable material comprises the steps of:
 - 10 placing a first formation mask comprising the first lens formation pattern proximate to the first coat of micro-lens suitable material;
 - aligning the first formation mask relative to the semiconductive circuit; and
 - illuminating the first formation mask with radiation.
11. A method for depositing micro-lenses on a semiconductive circuit comprising the steps of:
 - 15 applying a first coat of micro-lens suitable material to the surface of the semiconductive circuit;
 - imparting a first lens formation pattern onto the first coat of micro-lens suitable material;
 - removing unwanted portions of the first coat of micro-lens suitable material;
 - 20 applying a second coat of micro-lens suitable material to the to the surface of the semiconductive circuit;
 - imparting a second lens formation pattern onto the second coat of micro-lens suitable material;
 - removing unwanted portions of the second coat of micro-lens suitable material; and
 - 25 forming a plurality of micro-lenses from the remaining portions of the first and second coats of micro-lens suitable material.

12. A micro-lens structure comprising:

plurality of micro-lenses disposed proximate to radiation sensitive active regions formed in a semiconductive circuit located wherein each active region is formed within a boundary region perimeter and
5 wherein each micro-lens is formed from an island of micro-lens suitable material deposited onto the surface of the semiconductive circuit and wherein each island of micro-lens suitable material occupies an area within the boundary region larger than a resolution setback relative to the perimeter of the boundary region.

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13. The micro-lens structure of Claim 12 wherein the islands of micro-lens suitable material are deposited onto the surface of the semiconductive material and wherein the micro-lenses are formed by:

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successively applying a plurality of coats of micro-lens suitable material to the surface of a semiconductive circuit wherein the current coat is imparted with one of a plurality of lens formation patterns; removing unwanted portions of the current coat of micro-lens suitable material; and forming a plurality of micro-lenses from the remaining portion of the current 20 coat of micro-lens suitable material.

14. The micro-lens structure of Claim 13 wherein the step of imparting the current coat with one of a plurality of lens formation patterns is accomplished by:

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placing a formation mask that embodies one of the plurality of lens formation patterns proximate to the current coat of micro-lens suitable material; and aligning the formation mask to the semiconductive circuit; irradiating the formation mask.

15. The method of Claim 13 wherein the plurality of lens formation patterns are 30 alternate counterparts of each other.

16. The micro-lens structure of Claim 12 wherein the islands of micro-lens suitable material are deposited onto the surface of the semiconductive material and wherein the micro-lenses are formed by:

- 5 applying a first coat of micro-lens suitable material to the surface of the semiconductive circuit;
- imparting a first lens formation pattern onto the first coat of micro-lens suitable material;
- removing unwanted portions of the micro-lens suitable material;
- 10 forming a first plurality of micro-lenses from the remaining portion of the first coat of micro-lens suitable material;
- applying a second coat of photo-resist to the semiconductive circuit;
- imparting a second lens formation pattern onto the second coat of micro-lens suitable material;
- 15 removing unwanted portions of the micro-lens suitable material; and
- forming a second plurality of micro-lenses from the remaining portion of the second coat of micro-lens suitable material.

17. The micro-lens structure of Claim 16 wherein application of the first and second coats of from the remaining portion of the first coat of micro-lens suitable material is accomplished through a spin coating process.

18. The micro-lens structure of Claim 16 wherein the imparting of a first lens formation pattern onto the first coat of micro-lens suitable material is accomplished by:

- placing a first formation mask comprising the first lens formation pattern proximate to the first coat of micro-lens suitable material;
- aligning the first formation mask relative to the semiconductive circuit; and
- illuminating the first formation mask with radiation.

19. The micro-lens structure of Claim 16 wherein the first and second lens formation patterns are alternate counterparts of each other.
20. The micro-lens structure of Claim 19 wherein the first and second lens formation patterns comprise rectangular regions in a checkerboard pattern.
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21. The micro-lens structure of Claim 20 wherein rectangular regions comprise broken corners to avoid continuity with neighboring regions.
- 10 22. The method of Claim 12 wherein the micro-lenses are formed by:
 - raising the temperature of the islands of micro-lens suitable material in order to relieve the surface tension thereof;
 - allowing the islands of micro-lens suitable material to reflow in order to achieve a desired lens focal length; and
 - 15 reducing the temperature of the islands of micro-lens suitable material in order to preserve the achieved lens focal length.
23. A semiconductive circuit image sensor comprising:
surface;
20 plurality of radiation sensitive active regions disposed in the surface wherein each active regions is encompassed by a boundary perimeter;
sensing circuitry to sense the state of the plurality of active regions; and
plurality of micro-lenses disposed proximate to and coincident with the plurality of active regions
25 wherein each micro-lens is formed from an island of micro-lens suitable material deposited onto the surface of the semiconductive circuit and wherein each island of micro-lens suitable material occupies an area within the boundary region larger than a resolution setback relative to the perimeter of the boundary region.

24. The micro-lens structure of Claim 23 wherein the islands of micro-lens suitable material are deposited onto the surface of the semiconductive material and wherein the micro-lenses are formed by:
- successively applying a plurality of coats of micro-lens suitable material to the surface of a semiconductive circuit wherein the current coat is imparted with one of a plurality of lens formation patterns;
- removing unwanted portions of the current coat of micro-lens suitable material; and
- forming a plurality of micro-lenses from the remaining portion of the current coat of micro-lens suitable material.
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25. The micro-lens structure of Claim 24 wherein the step of imparting the current coat with one of a plurality of lens formation patterns is accomplished by:
- placing a formation mask that embodies one of the plurality of lens formation patterns proximate to the current coat of micro-lens suitable material; and
- aligning the formation mask to the semiconductive circuit;
- irradiating the formation mask.
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26. The method of Claim 24 wherein the plurality of lens formation patterns are alternate counterparts of each other.
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27. The semiconductive image sensor of Claim 23 wherein the islands of micro-lens suitable material are deposited onto the surface of the semiconductive material and wherein the micro-lenses are formed by:
- applying a first coat of micro-lens suitable material to the surface of the semiconductive circuit;
- imparting a first lens formation pattern onto the first coat of the micro-lens suitable material;
- removing unwanted portions of the first coat of micro-lens suitable material;
- forming a first plurality of micro-lenses from the remaining portion of the first coat of micro-lens suitable material;
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- applying a second coat of the micro-lens suitable material to the semiconductive circuit;
- imparting a second lens formation pattern onto the second coat of the micro-lens suitable material;
- 5 removing unwanted portions of the second coat of micro-lens suitable material; and
- forming a second plurality of micro-lenses from the remaining portion of the second coat of micro-lens suitable material.
- 10 28. The micro-lens structure of Claim 27 wherein application of the first and second coats of micro-lens suitable material is accomplished through a spin coating process.
- 15 29. The micro-lens structure of Claim 27 wherein imparting a first lens formation pattern onto the first coat of micro-lens suitable material is accomplished by:
- placing a first lens formation mask comprising the first lens formation pattern proximate to the first coat of micro-lens suitable material;
- aligning the first lens formation mask relative to the semiconductive circuit;
- and
- 20 illuminating the first lens formation mask with radiation.
30. The micro-lens structure of Claim 27 wherein the first and second lens formation patterns are alternate counterparts of each other.
- 25 31. The micro-lens structure of Claim 30 wherein the first and second lens formation patterns comprise rectangular regions in a checkerboard pattern.
32. The micro-lens structure of Claim 31 wherein rectangular regions comprise broken corners to avoid continuity with neighboring regions.